

ISCAR PROMOTIONS 2025

Valid until June 30th 2025

Imperial Version



Small 06 High Feed Square Inserts with 4 Positive Cutting Edges for Machining Diverse Materials

Deep cavity machining at high overhangs and high feed rates. Assures stable machining, no vibrations for fast metal removal.

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: **T2400**

Purchase

10 inserts per pocket - FFQ4 SOMT/W 06... of any assortment

Receive

Corresponding FFQ4 D...06 endmill cutter up to 1.25"

Free of Charge

SPECIAL OFFER

The image shown is for representational purposes.



Combined Functions for Drilling and Milling In One Single Cutter for Maximum Machining Efficiency

The new **QUICK-D-MILL** insert with 4 cutting edges. Two outer cutting edges for milling, 2 center cutting edges for drilling applications. Incorporates dovetail clamping and assures high process reliability.

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: **T2401**

Purchase

10 inserts per pocket MDR ANMU 07/09/12... same size

Receive

Corresponding MDR D...-AN07/AN09/AN12 endmill cutter up to 1.00"

Free of Charge

**SPECIAL
OFFER**

The image shown is for representational purposes.



SUMO-CHAM Drill with a PICCO-CUT Connection for Small Diameter Drilling Solutions

Small 3xD holders with internal coolant channels. Suitable for small and Swiss Type machines.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **T2405**

Purchase

4 SUMO-CHAM inserts per pocket - ICP/HCP/FCP/ICM/QCP/ICN... any assortment from diameters of 0.157"-0.394"

Receive

Corresponding DCN...-PICCO body

Free of Charge

SPECIAL OFFER



2

Use Promo Code: **T2406**

Purchase

4 SUMO-CHAM inserts per pocket - ICP/HCP/FCP/ICM/QCP/ICN... of any assortment plus 1 corresponding drill body with a MULTI-MASTER connection

Receive

20% Additional Discount

on the inserts

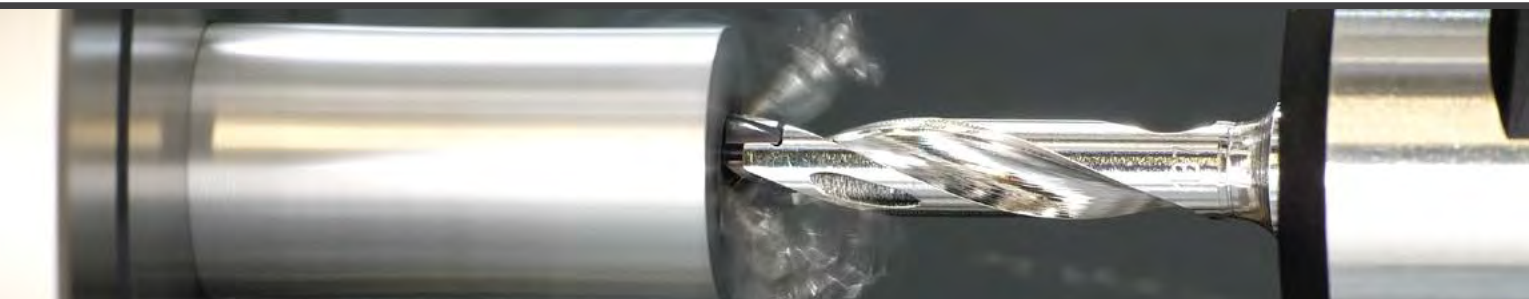
Plus a

50% Additional Discount

on drill body



The image shown is for representational purposes.



Six Positive Cutting Edged Insert for Semi Finishing and Finishing Guarantees **Excellent Surface Quality**

Positive insert, easy soft cut, less cutting forces with low power consumption, reduces burrs on steel, stainless steel and titanium parts.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **T2409**

Purchase

20 D6NMG 16 (33...) in any assortment*

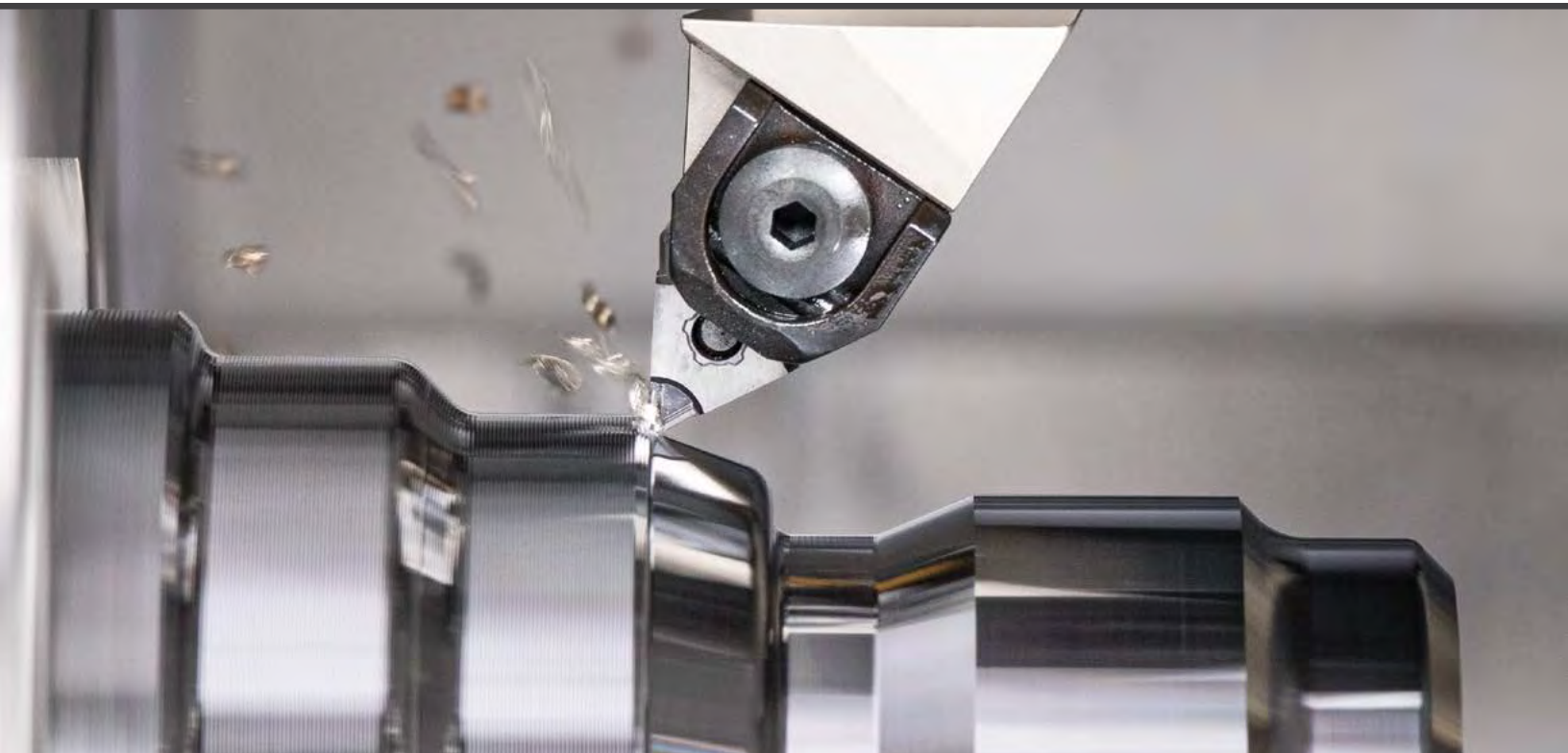
Receive

25% Additional discount

on inserts

* Applies to holders with insert size 1604.. (33..)

The image shown is for representational purposes.



External and Internal Threading

The **ISCAR** threading family includes 5 types of tools for the production of external threading and 4 types of tools for the production of internal threading.

**SPECIAL
OFFER**

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: **T2421**

Purchase

10 threading laydown ER/EL/IR/IL 08/11/16/22 assorted inserts

Receive 25%

Additional Discount

on inserts

* All profiles

Or

2

Use Promo Code: **T2422**

Purchase

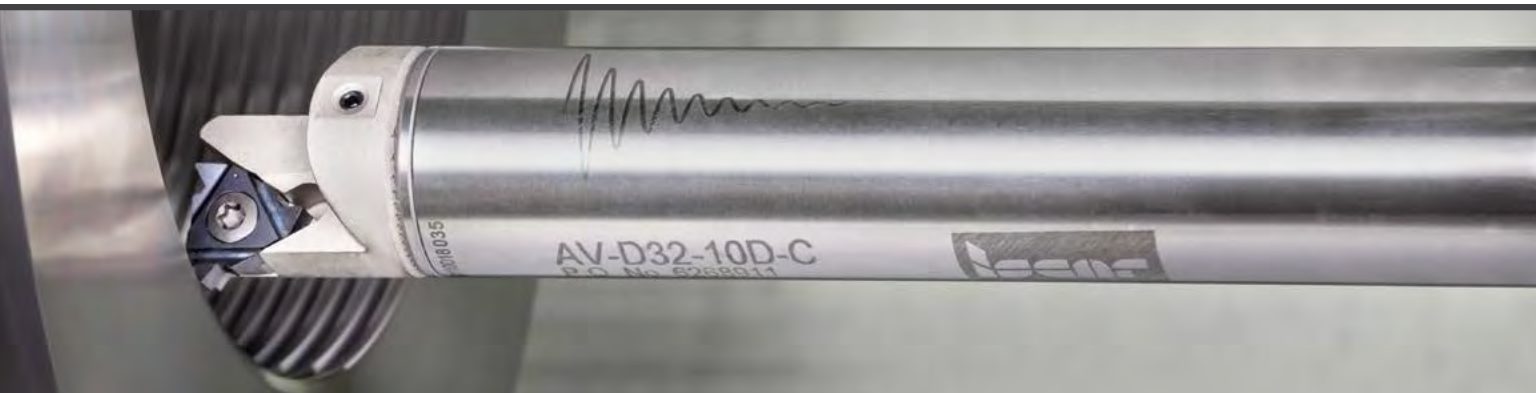
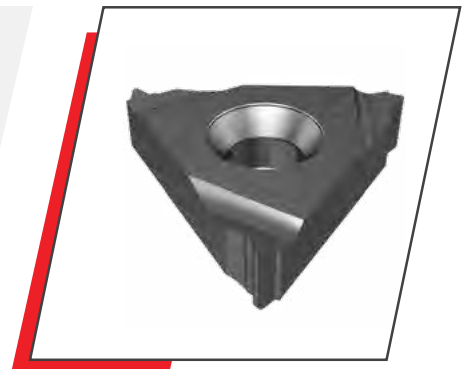
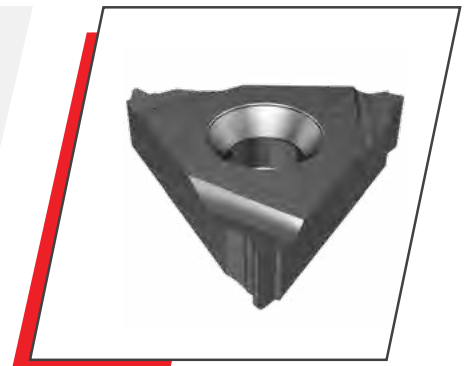
20 threading laydown ER/EL/IR/IL 08/11/16/22 assorted inserts

Receive 30%

Additional Discount

on inserts

* All profiles



High Productivity Drilling

Exchangeable drilling heads for DCN drills, for machining ISO P materials. The drill head is designed with a honed cutting edge, available in increments of 0.1mm.



1

Use Promo Code: **T2500**

Purchase

6 ICP/HCP/FCP/ICM/QCP/ICN/ICG/ICK/IHP/IHP-BD/IFHP-BD/HFP/IFP...
assorted exchangeable heads from Dia 0.157"-1.575"

Receive 50%

Additional Discount

on the corresponding DCN/DCN-BD/DCNS/DCNT/DCNM/DFN...
drill body*

* Up to 8XD (include beam drill inserts + bodies)



MULTIFUNCTION TOOLS

Valid until June 30th 2025

ISCAR MULTI-FUNCTION TOOLS

Multifunction drilling, boring, facing, external turning and internal grooving tools with indexable inserts.

YOU

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INTELLIGENTLY?

**SPECIAL
OFFER**

1

Use Promo Code: **T2501**

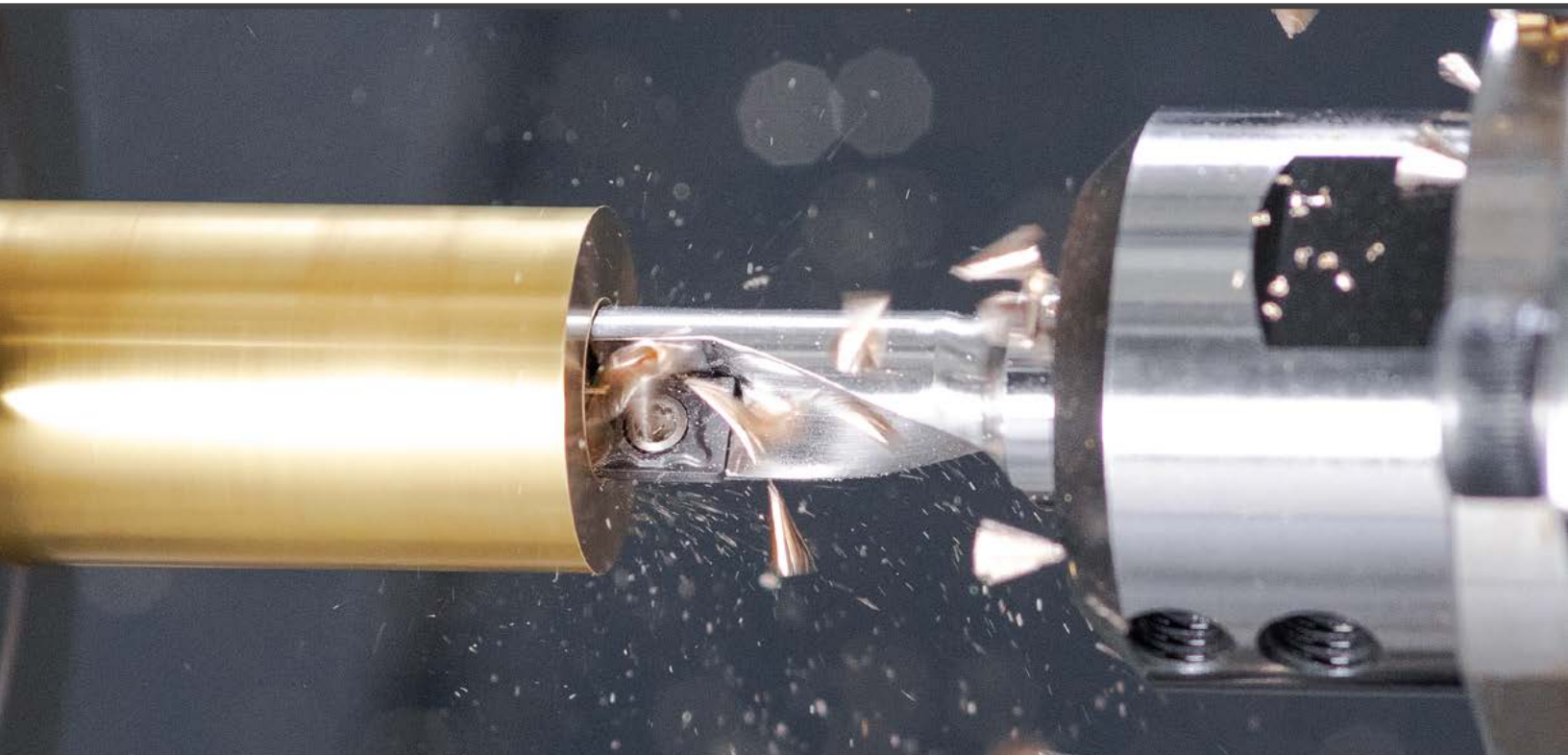
Purchase

30 XCMT... inserts - same size

Receive

Corresponding DRG-MF... drill body

at a 75% Additional Discount



MACHINING IN TELLIGENTLY

8

CTS
CUTTING TOOL SALES, LLC

Member IMC Group
iscar
www.iscar.com

Innovative 4 Cutting Edge Insert for Internal Grooving and Turning

Unique double-sided insert can be mounted on right and left hand tools. Rigid clamping provides high repeatability and accuracy. Internal pinpointed coolant directed to the cutting edge.

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: **T2502**

Purchase

10 GQIN... inserts from same size widths 1-3mm

Receive 50%

Additional Discount

on the corresponding GQHINR/L... holder

2

Purchase

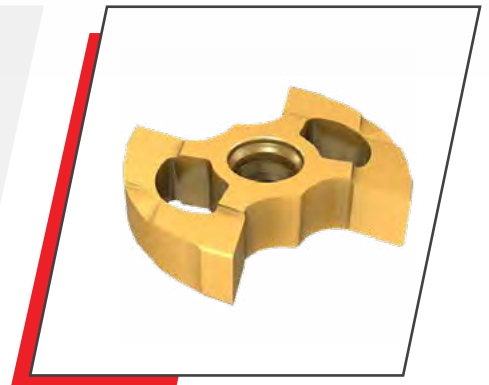
20 GQIN... inserts from same size widths 1-3mm

Receive

Corresponding GQHINR/L... holder

Free of Charge

**SPECIAL
OFFER**



High Precision Tangential Insert for Grooving and Parting Suitable for Swiss Type Machines

Stable mounting and safe machining with excellent repeatability.

YOU

MACHINING

INTELLIGENTLY?



1 Use Promo Code: T2503

Purchase

10 TGV... inserts from same size widths 0.3-2mm

Receive 50%

Additional Discount

on the corresponding TGVL/R... holder

2 Purchase

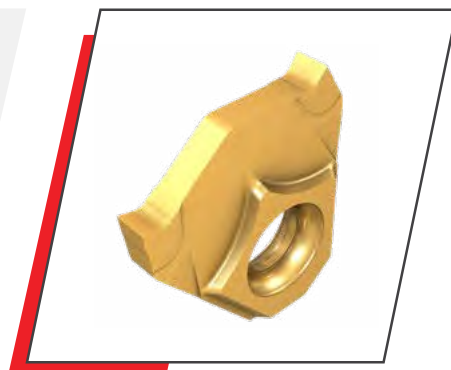
20 TGV... inserts from same size widths 0.3-2mm

Receive

on the corresponding TGVL/R... holder

Free of Charge

SPECIAL OFFER



New Generation Penta 24 Inserts & Tools for Grooving, Parting, and Light Turning

Intended for quick cutting-edge indexing and a safety lock clamping mechanism.

YOU

MACHINING

INTELLIGENTLY?

1 Use Promo Code: T2504

Purchase

10 PENTA 24... SL inserts - any assortment
Dia 24mm

Receive 50%

Additional Discount

on the corresponding PCHL/R...-QC body



New Line of PICCO Inserts with Improved Cooling Supply

A new line of PICCO inserts with 2 coolant outlets for internal machining operations.

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: **T2505**

Purchase

5 PICJ... Inserts - same size

Receive 50%

Additional Discount

on the corresponding PICCO double side holder



2

Purchase

10 PICJ... Inserts - same size

Receive 50%

Additional Discount

on the corresponding PICCO ACE holder

SPECIAL OFFER



Double-Sided Insert with 4 Positive Cutting Edges

ISCAR offers new double-sided inserts with 4 unique cutting edges as an advantageous alternative to the conventional ISO standard positive inserts with 2 cutting edges.

YOU

MACHINING

INTELLIGENTLY?



1 Use Promo Code: **T2506**

Purchase

20 CXMU/CXGU 06 assorted inserts

Receive

Corresponding external holder

at a 70% Additional Discount

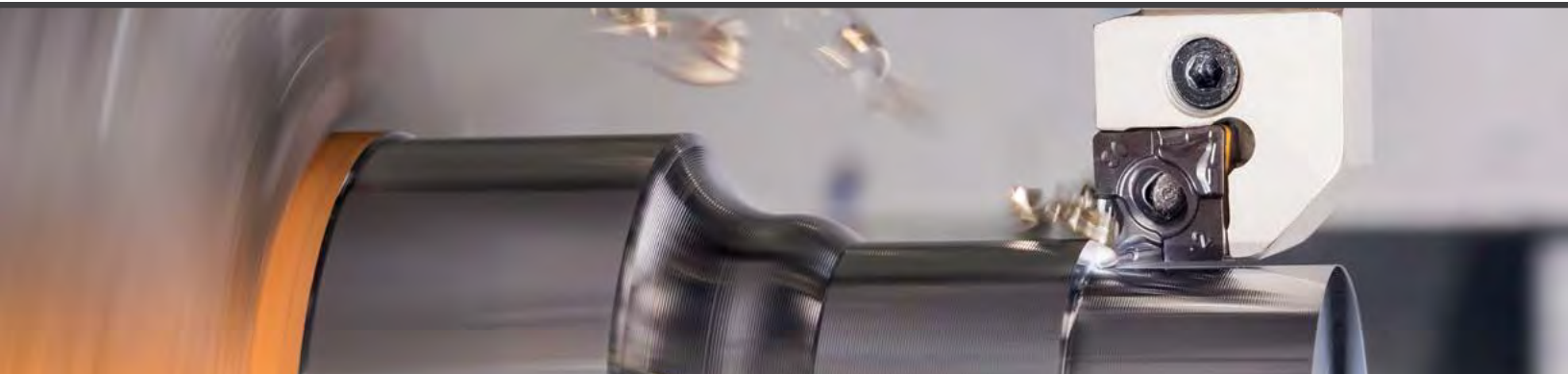


Or

2 Purchase
20 CXMU/CXGU 06 assorted inserts

Receive 50% Additional Discount

On corresponding internal holder



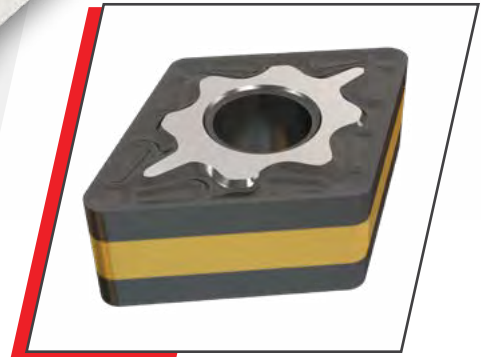
Multifunction line of Inserts and Toolholders for External Turning, Face Turning and Profiling Operations

NEOTURN inserts feature a unique angle of 70° which provides extra clearance compared to conventional CNMG 80° inserts with additional strong points compared to DNMG 55° inserts.

YOU

MACHINING

INTELLIGENTLY?



1

Use Promo Code: **T2507**

Purchase

20 XNMG 09.../12 assorted inserts

Receive

Corresponding holder DXJNL/R...-3/4...

at a 70% Additional Discount

* AVC holders are not included



3 Cutting Edge Insert with SAFE-T-LOCK for Multi Directional and High Productivity Turning

Highly versatile insert used in all turning directions. Saves time and provides productivity gains with back-turning.

YOU

MACHINING

INTELLIGENTLY?

1

Use Promo Code: **T2509**

Purchase

20 inserts - Q3-MCMT16
in any assortment

Receive

Corresponding Q3-SMXC...-5 holder*

at a 70% Additional Discount

* AVC and CAMFIX holders not included

The image shown is for representational purposes.



High Performance Solid Carbide Thread-Mills The New Alternative to Tapping Tools

Threading large diameters, short chips for easy machining of thin walls. Coolant-through the tool, ideal for blind-hole applications and improved chip evacuation.

YOU

MACHINING

INTELLIGENTLY?



1 Use Promo Code: T2510

Purchase

4 SC mill thread tools - any assortment

Receive 25% Additional Discount

* All profiles



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