



12
PACKS



Pricing valid from
November 1 to January 31, 2025.

The perfect pairing.



Collet Chucks **AND** Collets **AND** Retention Knobs.

CAT40 12-Pack: \$1,250

SAVE UP TO **72%**

STEP 1

Pick 12
Collet Chucks



AND

STEP 2

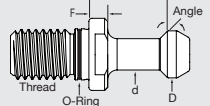
Pick 1
ER Collet Set



AND

STEP 3

Pick 12
Retention Knobs



Collet Chucks

| Description | Code No. | Qty. |
|---------------|----------|------|
| ER11** x 2.50 | 531400 | |
| ER11** x 4.00 | 531402 | |
| ER16** x 2.50 | 531406 | |
| ER16** x 3.50 | 531408 | |
| ER16** x 4.00 | 531405 | |
| ER16** x 6.00 | 531410 | |
| ER20** x 2.50 | 531412 | |
| ER20** x 4.00 | 531414 | |
| ER25 x 2.50 | 531418 | |
| ER25 x 4.00 | 531420 | |
| ER32 x 2.50 | 531421 | |
| ER32 x 3.13 | 531424 | |
| ER32 x 4.00 | 531423 | |
| ER40 x 2.50 | 531427 | |
| ER40 x 3.13 | 531428 | |

** Hex Nut

ER Collet Set

| Description (Imperial) | Code No. | Qty. |
|----------------------------|----------|------|
| ER11 7pc 1/16-1/4 x 32nds | 337401 | |
| ER16 11pc 1/16-3/8 x 32nds | 337403 | |
| ER20 15pc 1/16-1/2 x 32nds | 337404 | |
| ER25 17pc 1/8-5/8 x 32nds | 337405 | |
| ER32 21pc 1/8-3/4 x 32nds | 337407 | |
| ER40 29pc 1/8-1" x 32nds | 337409 | |
| Description (Metric) | Code No. | Qty. |
| ER11 13pc 1-7mm | 337379 | |
| ER16 10pc 1-10mm | 337380 | |
| ER20 12pc 2-13mm | 337382 | |
| ER25 15pc 2-16mm | 337383 | |
| ER32 18pc 2-20mm | 337384 | |
| ER40 23pc 3.5-26mm | 337386 | |

Retention Knobs (Thread 5/8 x 11)

| Coolant Through | D | d | L | F | Angle | Code No. | Qty. |
|-----------------|-------|-------|-------|-------|-------|----------|------|
| Y | 0.748 | 0.551 | 0.787 | 0.157 | 15 | 366034 | |
| N | 0.740 | 0.490 | 0.440 | 0.118 | 45 | 366036 | |
| Y | 0.740 | 0.490 | 0.440 | 0.118 | 45 | 366038 | |
| Y | 0.740 | 0.490 | 0.440 | 0.120 | 45 | 366040 | |
| N | 0.740 | 0.490 | 0.440 | 0.120 | 45 | 366042 | |
| N | 0.748 | 0.551 | 0.792 | 0.275 | 15 | 366048 | |
| N | 0.590 | 0.390 | 0.990 | 0.236 | 45 | 366050 | |
| N | 0.590 | 0.390 | 0.990 | 0.236 | 60 | 366052 | |
| Y | 0.748 | 0.551 | 0.792 | 0.275 | 15 | 366056 | |
| Y | 0.590 | 0.390 | 0.990 | 0.236 | 45 | 366058 | |
| Y | 0.590 | 0.390 | 0.990 | 0.236 | 60 | 366060 | |
| Y | 0.590 | 0.390 | 0.990 | 0.236 | 90 | 366062 | |
| N | 0.590 | 0.390 | 0.990 | 0.120 | 45 | 366068 | |

12PAK40



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Sowa Tool & Machine Co. Ltd.

*While supplies last



The perfect pairing.

Collet Chucks **AND** Collets **AND** Retention Knobs.

12
PACKS

CAT50 12-Pack: \$1,875

SAVE UP TO **64%**

STEP 1

Pick 12 Collet Chucks



AND

STEP 2

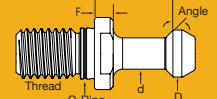
Pick 1 ER Collet Set



AND

STEP 3

Pick 12 Retention Knobs



| Collet Chucks | | |
|---------------|----------|------|
| Description | Code No. | Qty. |
| ER16** x 4.12 | 531432 | |
| ER20** x 4.00 | 531440 | |
| ER20** x 6.00 | 531442 | |
| ER25 x 4.00 | 531448 | |
| ER25 x 6.00 | 531450 | |
| ER32 x 4.00 | 531454 | |
| ER32 x 6.00 | 531456 | |
| ER40 x 4.00 | 531460 | |

** Hex Nut

| ER Collet Set | | |
|----------------------------|----------|------|
| Description (Imperial) | Code No. | Qty. |
| ER16 11pc 1/16-3/8 x 32nds | 337403 | |
| ER20 15pc 1/16-1/2 x 32nds | 337404 | |
| ER25 17pc 1/8-5/8 x 32nds | 337405 | |
| ER32 21pc 1/8-3/4 x 32nds | 337407 | |
| ER40 29pc 1/8-1" x 32nds | 337409 | |
| Description (Metric) | Code No. | Qty. |
| ER16 10pc 1-10mm | 337380 | |
| ER20 12pc 2-13mm | 337382 | |
| ER25 15pc 2-16mm | 337383 | |
| ER32 18pc 2-20mm | 337384 | |
| ER40 23pc 3.5-26mm | 337386 | |

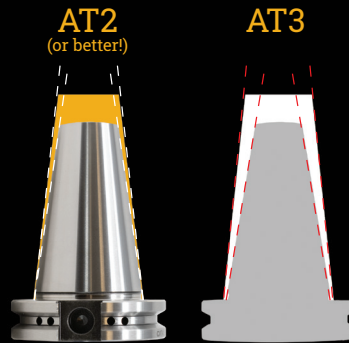
| Retention Knobs (Thread 1 x 8) | | | | | | | |
|--------------------------------|-------|-------|-------|-------|-------|----------|------|
| Coolant Through | D | d | L | F | Angle | Code No. | Qty. |
| N | 1.140 | 0.820 | 0.700 | 0.200 | 45 | 366092 | |
| Y | 1.140 | 0.820 | 0.700 | 0.200 | 45 | 366096 | |
| N | 0.906 | 0.669 | 1.386 | 0.394 | 45 | 366098 | |
| N | 0.906 | 0.669 | 1.386 | 0.394 | 60 | 366100 | |
| N | 0.906 | 0.669 | 1.386 | 0.394 | 90 | 366102 | |
| Y | 0.906 | 0.669 | 1.386 | 0.394 | 45 | 366104 | |
| Y | 0.906 | 0.669 | 1.386 | 0.394 | 60 | 366106 | |
| Y | 0.906 | 0.669 | 1.386 | 0.394 | 90 | 366108 | |

12PAK50

All GS Tooling holders and components are ground to perfection.

To make extremely precise tooling, we start with prebalanced holders and components and invest the time to grind all surfaces that will be in contact with the machine to a fine finish. This offers a tighter connectivity and grip in all mated areas vs turned holders, increasing tolerances throughout.

Our Collet Chucks have a **runout accuracy of 0.0001"** and **taper and collet cavity have an accuracy of AT2 or better.**



Sowa Tool & Machine Co. Ltd.



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